

HDPE BLOWN FILM LINE

Max Extrusion Output:

HES-2W-45---- 90 kgs/hr
 HES-2W-55--- 135kgs/hr
 HES-2W-65--- 200kgs/hr

Film Formal Output:

HES-2W-45---- 80 kgs/hr
 HES-2W-55--- 120kgs/hr
 HES-2W-65--- 180kgs/hr

HES series offer producer high production capacity and extensive range for materials to be used. HDPE is available for being used independently, probably combining by LLDPE 50% or recycled materials 50%. It keeps producers have a smooth operation and a lower production cost. Our special design in screw makes film comes in good mixture, high production capacity and excellent durability. More than ever it reduces 20% in using color concentrate.

HES-2W-45
HES-2W-55
HES-2W-65



SPECIFICATIONS: 規格

	型 式 MODEL	HES-2W-45	HES-2W-55	HES-2W-65
FEATURE 性能	使用樹脂 MATERIAL TO BE USED	HIGH DENSITY POLYETHYLENE RESING		
	產品寬度 LAYFLAT WIDTH OF FILM	400 ~ 800 m/m	600- 1200 m/m	800- 1600 m/m
	產品厚度 THICKNESS OF FILM	0.008 ~ 0.08 m/m		
	最大押出量 MAX. EXTRUSION OUTPUT	92 kg/hr	140 kg/hr	200 kg/hr
	最大生產量 MAX. FORMAL OUTPUT	80 kg/hr	120 kg/hr	180 kg/hr
EXTRUDER 押出機	螺旋桿直徑 SCREW DIA.	45 m/m ∅	55 m/m ∅	65 m/m ∅
	螺旋桿比例 SCREW L/D	28:1		
	螺旋桿材質 SCREW MATERIAL	SACM-645 STEEL WITH HARD WITH NITROGEN TREATMENT		
	輸料筒材質 CYLINDER MATERIAL	SACM-645 STEEL WITH HARD WITH NITROGEN TREATMENT		
	輸料筒冷卻 CYLINDER COOLING	1/8 HP BLOWER X 3	1/8 HP BLOWER X 3	1/8 HP BLOWER X 4
	傳動馬力 DRIVING MOTOR	40HP AC	60 HP AC	100 HP AC
	平均耗電量 AVERAGE POWER-CONSUME	26 KW	42 KW	63 KW
	冷卻水耗量 COOLING WATER CONSUME (min)	6 L/mir	8 L/min	10 L/min
	模 頭 DIE X1	100	150	200
	中心穩定棒 CENTRAL STEADY STICK	3 SETS		
CONTROL PANEL 配電盤	形 式 TYPE	INDEPENDENCE TYPE SWITCH BOARD (BOX)		
	溫度控制 TEMPERATURE CONTROL	8 POINTS	9 POINTS	10 POINTS
COOLING EQUIP 外部冷卻裝置	形 式 TYPE	NATURAL WIND 自然風		
	送 風 機 AIR BLOWER	7 1/2 HP	10 HP	10 HP
	冷 卻 風 環 AIR COOLING RING	1 SET		
TAKE-UP UNIT 引取裝置	形 式 TYPE	FIXED TYPE 固定式		
	引 取 輪 PINCH ROLLER (m/m)	165∅ X 1000 L	165∅ X 1400 L	165∅ X 1800 L
	引取馬力 TAKE-UP MOTOR	1HP AC MOTOR	1 HP AC MOTOR	2HP AC MOTOR
	引取速度 TAKE-UP SPEED (m/min)	9-90	9-90	9-90
	安 定 環 BUBBLE CAGE	1 UNIT		
WINDING UNIT 捲取裝置	形 式 TYPE	BACK TO BACK WINDING UNIT 背對背表面摩擦式		
	有效寬度 EFFECTIVE WIDTH	800 m/m	1200 m/m	1600 m/m
	最大捲徑 DIA. OF FILM WOUND-UP ROLL	800 m/m		
	引 導 輪 SUB-PINCH ROLLER (m/m)	120∅ X 1000 L	120∅ X 1400 L	120∅ X 1800 L
	引 導 馬 力 GUIDE MOTOR	20 KG TORQUE MOTOR		
	捲取馬力 WINDING MOTOR DC TORQUE	1 HP AC		
	割單張刀 CUTTING BLADE FOR SINGLE SHEET	2 SETS		
	修邊分條 FINISHING & SLITTING UNIT	1 SET		
	廢料捲取 DISCARDED MATERIALS WINDING UNIT	15KGX2SETS		
	捲 取 軸 SHAFT WINDER	4 SETS		
SHIPPING DATA (APPROX:) 裝船資料 (大約)	體 積 MEASUREMENT (M) m3	28	30	40
	總 重 量 WEIGHT (kg)	4800	5500	6500
	佔地尺寸 DIMENSION (LxWxH) (M)	8.1 X 2.8 X 6.2	8.7 X 3.2 X 7.3	10 X 3.5 X 9.0
OPTIONAL DEVICE 選購裝置	EMBOSSING DEVICE, FILM SURFACE TREATER, STATIC ELIMINATOR, PRESSURE GAUGE, 360° ROTARY DIE SEAT. AUTOMATIC HOPPER LOADER 壓花紋裝製, 膠膜表面處理機, 靜電消除機, 壓力計, 360°旋轉模座, 自動吸料機。			

• Specifications are subjects to change without notice for improvement. 由於設計上或製造上的必要, 有時將變更規格或尺寸。

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